El Monte Plastics, LLC., 103 South Shane St. Ohio City, OH 45874 Phone (419) 965-2103 Fax (419) 965 2244

This proposal was prepared by:
Jim Hammond

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Date: 5-18-2011

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Mold cost

We would like to offer tooling for the IRIS project at the following prices and details:

Large vault mold: Aluminum tooling \$19,000.00

- 1. 0.25" thick aluminum hand fabricated to form a 86.5" tall vault with a 42" ID with ribbing to support the side walls.
- 2. Carbon steel framing to be used for the frame structure on the mold.
- 3. Venting shall be completed through the top of the mold.
- 4. Mold delivery in 12-14 weeks

Small vault mold: Aluminum tooling \$15,000.00

- 1. 0.25" thick aluminum hand fabricated to form a 59.51" tall vault with a 42" ID with ribbing to support the side walls.
- 2. Carbon steel framing to be used for the frame structure on the mold.
- 3. Venting shall be completed through the top of the mold.
- 4. Mold delivery in 12-14 weeks

Lid mold for both vaults: Aluminum tooling \$6,200.00

- 1. 0.25" thick aluminum hand fabricated to form a 48.25" diameter by 9.14" tall vault lid.
- 2. Carbon steel framing to be used for the frame structure on the mold.
- 3. Venting shall be completed through the bottom of the lid mold.
- 4. Mold delivery in 12-14 weeks

Part Pricing

El Monte Plastics would like to quote the 2 size vault parts as follows:

Large vault: \$1,535.00 each

- 1. Black PE Construction 3/8" thick
- 2. One lifting lug per side
- 3. Polyurethane filled lid
- 4. Lockable lid (hasp type)
- 5. Dished bottom 1" to 2"deep
- 6. 2 internal angular PE shelves welded to the interior for attaching instruments.
- 7. Over draw latches to secure top to vault
- 8. 3 -3/4" NPT bulkhead and 1- 1.5" NPT bulkhead fitting installed in a molded flat on vault side wall.
- 9. Solid works file will be made available.

Short vault: \$1,335.00 each

- 1. Black PE Construction 3/8" thick
- 2. One lifting lug per side
- 3. Polyurethane filled lid
- 4. Lockable lid (hasp type)
- 5. Dished bottom 1" to 2"deep
- 6. 2 internal angular PE shelves welded to the interior for attaching instruments.
- 7. Over draw latches to secure top to vault
- 8. 3 -3/4" NPT bulkhead and 1- 1.5" NPT bulkhead fitting installed in a molded flat vault side wall.
- 9. Solid works file will be made available.

First articles for both tall and short vault can be available in 13-14 weeks. The first 25 units can be available within 14-16 weeks after we receive a purchase order. The balance of 35 units will be available in an additional 4-6 weeks. Total cost for the first 60 units will be \$92,100.00 (assuming all order are for large vault). This does not include tooling charge.

Quarterly delivery of 55 units of the large vault will be \$84,425 and quarterly delivery of 55 units of the small vault will be \$73,425.00.

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References:

1. FleetwoodRV 1031 US Highway 224 East

Decatur, IN 46733

Attn: Amy Ross

2. Plasticraft Corporation

110 N. Badger Pkwy

Darien, WI 53114

Attn: Matt Bushman

3. RBW Technologies Inc 433 Hartman Road Evans City, PA 16033 Attn: Jeffrey Moersch

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